NOTES:
1. FABRICATION & ERECTION OF STEELWORK TO COMPLY WITH AS 4100.
2. STEEL HOLLOW SECTIONS ISHSJ TO STRUCTURAL STEEL GRADE 350 TO AS 1163. ALL OTHER SECTIONS & PLATES TO BE STRUCTURAL STEEL GRADE 250.
3. BOLTS TO BE GRADE 4.6 TO AS 1111 & NUTS TO AS 1112. FLAT WASHERS TO AS 1237 & SPRING WASHERS TO AS 1968.
4. WELDS TO BE CATEGORY SP TO AS 1545 Pt 1 & SEALED TO PREVENT INGRESS OF PICKLING FLUID. USE LOW HYDROGEN E4111 ELECTRODES FOR ANY MANUAL ARC WELDING.
5. QUANTITIES ARE FOR 1 COMPLETE STRUCTURE (2 POLES & 1 BEAM). APPROX. TOTAL MASS OF STEEL = 541kg. APPROX. MASS OF BEAM (COMPLETE) = 406kg.
6. REMOVE ALL BLANKS & SHARP EDGES BEFORE GALVANISING. ALL STEELWORK TO BE HOT GALVANISED TO AS 1650 AFTER FABRICATION.

ITEMS:
- Item 1
- Item 2
- Item 3
- Item 4
- Item 5
- Item 6
- Item 7
- Item 8
- Item 9
- Item 10
- Item 11
- Item 12
- Item 13
- Item 14
- Item 15
- Item 16

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